



Research Article

Formulation and Evaluation of Calamine and Salicylic Acid Medicated Dusting Powder

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Dusting powders are topical solid dosage forms used to provide protective, soothing, and therapeutic effects on the skin. They are widely employed in dermatological practice due to their moisture-absorbing and friction-reducing properties. The present study aimed to formulate and evaluate a medicated dusting powder containing calamine and salicylic acid for the management of mild dermatological conditions. Calamine acts as a soothing and mild astringent agent, while salicylic acid exhibits keratolytic and antimicrobial properties. The formulation was prepared by the sifting and geometric dilution method to ensure uniform drug distribution. The prepared powder was evaluated for its physicochemical and pharmaceutical properties in accordance with pharmacopeial standards. The results indicated satisfactory flow properties and stability. The developed formulation was found safe and suitable for topical therapeutic application.

Keywords: Calamine, Salicylic acid, Dusting powder, Topical formulation, Flow properties.

INTRODUCTION

Topical dusting powders are finely divided solid preparations intended for external application to reduce friction, absorb moisture, and deliver medicaments locally [1,10]. These preparations are particularly useful in dermatological therapy due to prolonged skin contact and improved patient compliance [2,12]. Calamine, primarily composed of zinc oxide with a small amount of ferric oxide, exhibits soothing, protective, and antipruritic effects [3,8]. Zinc oxide acts as a mild astringent and skin protectant, reducing irritation and inflammation [16]. Salicylic acid is a beta-hydroxy acid widely used for its keratolytic, comedolytic, and antimicrobial properties [4,14]. It enhances desquamation of the stratum corneum and is effective in acne and superficial fungal infections [15]. Powder formulations require appropriate excipients to ensure stability, flowability, and uniform distribution of active ingredients [11,13]. Talc and starch function as absorbent bases, while magnesium stearate improves flow properties [13,20]. Evaluation of flow properties

such as bulk density, tapped density, Carr's index, Hausner's ratio, and angle of repose is essential to determine powder performance [6,18,19]. The present study focuses on formulation development and systematic evaluation of calamine and salicylic acid medicated dusting powder according to pharmacopeial guidelines [3,5,9].

Types: There are 2 types of dusting powder:

1) Medical Dusting Powders:

Medical powders are intended for minor and superficial skin problems. They must be free from harmful microorganisms. Since some mineral components can carry spores responsible for infections such as tetanus or gas gangrene, proper sterilization is necessary. These powders should not be applied to open wounds or damaged skin, and this warning is clearly stated on the label.

2) Surgical Dusting Powders:

Surgical dusting powders are sterile preparations used in body cavities, deep or major wounds, burns, and on the umbilical cords of newborn babies. They are manufactured under strict sterile conditions to ensure patient safety. [21]

2. MATERIALS AND METHODS

Ingredient	Quantity (% w/w)	Function
Calamine	10%	Soothing and protective agent
Salicylic acid	2%	Keratolytic agent
Zinc oxide	5%	Protective agent
Starch	10%	Diluent and absorbent base
Magnesium stearate	1%	Absorbent
Talc	q.s to 100%	Lubricant and flow enhancer

2.3. Method of Preparation

The dusting powder was prepared by sifting and geometric dilution method as described in standard pharmaceuticals textbooks [1,17].

1. All ingredients were accurately weighed.
2. Salicylic acid was triturated to obtain fine particles.
3. Calamine, zinc oxide, and starch were passed through sieve No. 80.
4. The active ingredients were blended using geometric dilution technique to ensure uniform distribution [1].
5. Talc was gradually incorporated and mixed thoroughly.
6. Magnesium stearate was added to enhance flow properties [13].
7. Final mixture was passed through sieve No. 100 and packed in airtight containers.

3. Evaluation Parameters

Evaluation was performed according to standard pharmacopeial and industrial pharmacy guidelines [5,6,18].

3.1 Organoleptic Properties

Color, odour, texture, and appearance were visually inspected.

3.2 Particle Size Analysis

2.1 MATERIALS

All ingredients used were of pharmaceutical grade and complied with pharmacopeial specifications [3,9]

2.2. Formulation composition

Sieve analysis was performed to ensure uniform particle distribution and better spreadability [6].

3.3 Flow Properties

Bulk density (BD) and tapped density (TD), Carr's index, Hausner's ratio and angle of repose were determined. [6,18].

$$\text{Carr's Index} = \frac{\text{TD} - \text{BD}}{\text{BD}} \times 100$$

$$\text{Hausner's Ratio} = \frac{\text{TD}}{\text{BD}}$$

$$\tan \theta = \frac{h}{r}$$

Angle of repose was measured using the fixed funnel method [19].

3.4 pH Determination

The pH was measured using a digital pH meter to ensure compatibility with skin (physiological pH 5.5–7) [8].

3.5 Moisture Content

Determined by loss on drying method at 105°C as per pharmacopeial standards [5].

3.6 Skin Irritation Test

Patch test was conducted according to OECD guidelines to evaluate safety [7].

RESULTS AND DISCUSSION

4.1 Organoleptic properties

Parameter	Observation
Colour	Light pink
Odor	Odourless
Texture	Smooth
Appearance	Fine and free flowing



Fig.1 Organoleptic Properties

4.2 Particle size distribution

Sieve No	% Retained
60	5
80	20
100	75



Fig. 2 Particle size distribution

4.3 Flow properties

Parameter	Result
Bulk Density	0.48g/cm ³
Tapped Density	0.56 g/cm ³
Carr's index	14.28%
Hausner's Ratio	1.16
Angle of repose	27.5 ⁰



Fig.3 Bulk & Tapped density



Fig.4 Angle of Repose

4.4 pH and moisture content

Parameter	Result
pH	6.2
Moisture content	1.8%



Fig.5 Determination of pH



Fig.6 Moisture content

4.5 Skin Irritation Test

No erythema, edema, or irritation observed within 24 hours, indicating safety



Fig.7 Skin Irritation Test

DISCUSSION

The prepared dusting powder was light pink, smooth, and free flowing. Fine particle size ensures better adhesion and therapeutic efficacy [12]. Flow property parameters indicated good powder performance with Carr's index below 15% and angle of repose less than 30°, suggesting excellent flow characteristics [6,18]. The pH (6.2) was within acceptable range for topical use, ensuring skin compatibility [8]. Moisture content was minimal, contributing to formulation stability [5]. No signs of irritation were observed, confirming safety of the formulation [7]. The combined action of calamine and salicylic acid provides both soothing and keratolytic effects, making the formulation suitable for minor dermatological conditions [4,14,16].

CONCLUSION

The calamine and salicylic acid medicated dusting powder was successfully formulated and evaluated as per pharmacopeial and industrial standards [3,6]. The

formulation demonstrated satisfactory physicochemical properties, good flow characteristics, and absence of irritation. It can be considered safe and effective for topical therapeutic application.

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